



Dart Aerospace Ltd.  
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Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D5327-13**  
**Job Sheet 171385**



**Part No:** D5327-13

**Job Qty:** 2 ea

**Part Name:** Rib



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** High

**Job Created:** 1/31/18

**Job Tracking No:**

**Due Date:** 2/2/18

**Created By:** Jason Leroux

**Type:** SOLD

**Description:**

**Note:** DWG REV A SHEET 4 IPP REV:A 15.10.13 NEW ISSUE DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off         |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                  |
| 90    | Start up Operation | 2 Ea  | 2/1/18     | 2/1/18   | 0.00      | 0.00    | Start Up Large Fab-6  |           | D. M. L. 13-2-16 |
| 100   | Large Fab          | 2 pcs | 2/2/18     | 2/2/18   | 0.00      | 1.32    | Large Fab 8           |           | D. M. L. 13-2-16 |
| 110   | QC                 | 2 pcs | 2/2/18     | 2/2/18   | 0.00      | 0.00    | QC6                   |           | 38               |
| 120   | Packaging          | 2 pcs | 2/2/18     | 2/2/18   | 0.00      | 0.00    | Packaging3 Large Fab  |           | 38               |
| 130   | QC21-SA            | 2 Ea  | 2/2/18     | 2/2/18   | 0.00      | 0.00    | QC21                  |           | 38               |

Part Op 100 - 1- Cut tube as per dwg  
Descriptions: 120 - LOCATION: WA004

DAS  
21  
9-89

FEB 16 2018

### Job BOM

| Part / Item      | Component Name | Quantity          | Operation             | Container |
|------------------|----------------|-------------------|-----------------------|-----------|
| M304TS0.500W.049 | Square Tubing  | .8200 ft (.41 ea) | 90-Start up Operation | 5010115   |

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated |
|-----------------------|------------------|----------|-----------|-----------|
| 90-Start up Operation | M304TS0.500W.049 | 1        | 2,060     | 0         |

### Part Specifications

Specifications could not be found.

Plex 1/31/18 3:01 PM dart.leroux.jason



**Container No: S043177**



**Part: D5327-13**

**Job No: 171385**

**Serial No/Batch: S043177**

**Revision: D5327**

**Inspector:**

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**Date: 02/16/18**